



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D135-1027-253
Job Sheet 169662



Part No: D135-1027-253

Job Qty: 1 ea

Part Name: Mid Height Aft Crosstube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/18/17

Job Tracking No:

Due Date: 1/11/18

Created By: Diane Baker

Type: Stock

Description:

Note: TBD DWG REV A IPP REV:A 17.01.24 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs	1/11/18	1/11/18	0.00	0.00	Purchasing		JAN 22 2018
120	Packaging	1 pcs	1/11/18	1/11/18	0.00	0.00	Packaging2		JAN 22 2018
130	QC	1 pcs	1/11/18	1/11/18	0.00	0.00	QC15		PD 180125
140	Outsource	1 pcs	1/11/18	1/11/18	0.00	0.00	Outsource2		18/01/28
150	Packaging	1 pcs	1/11/18	1/11/18	0.00	0.00	Packaging2		18/01/28
160	QC	1 pcs	1/11/18	1/11/18	0.00	0.00	QC5		18/01/30
170	Packaging	1 pcs	1/11/18	1/11/18	0.00	0.00	Packaging3-1		18/01/30
180	QC21-FG	1 Ea	1/11/18	1/11/18	0.00	0.00	QC21		18/01/30

Part Op 110 - Issue P/O to Tube Caron: 038675 Manufacture D135-1027-253 as per dwg (Bend, Remove excess Descriptions: material after bending, Drill) **Ship extrusion D6027-115** ***AS PER DWG NOTE 10, EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS.*** Material release note is required
120 - Ensure material release note is attached
140 - ISSUE P/O: 38854 C OF C IS REQUIRED
150 - C OF C IS REQUIRED

JAN 26 2018

DEC 19 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Purchasing	D135-1027-253P	1	0	0	0
	D6027-115	1	4	0	0

Part Specifications

Specifications could not be found.

Plex 12/18/17 2:37 PM dart.baker.diane



S035585



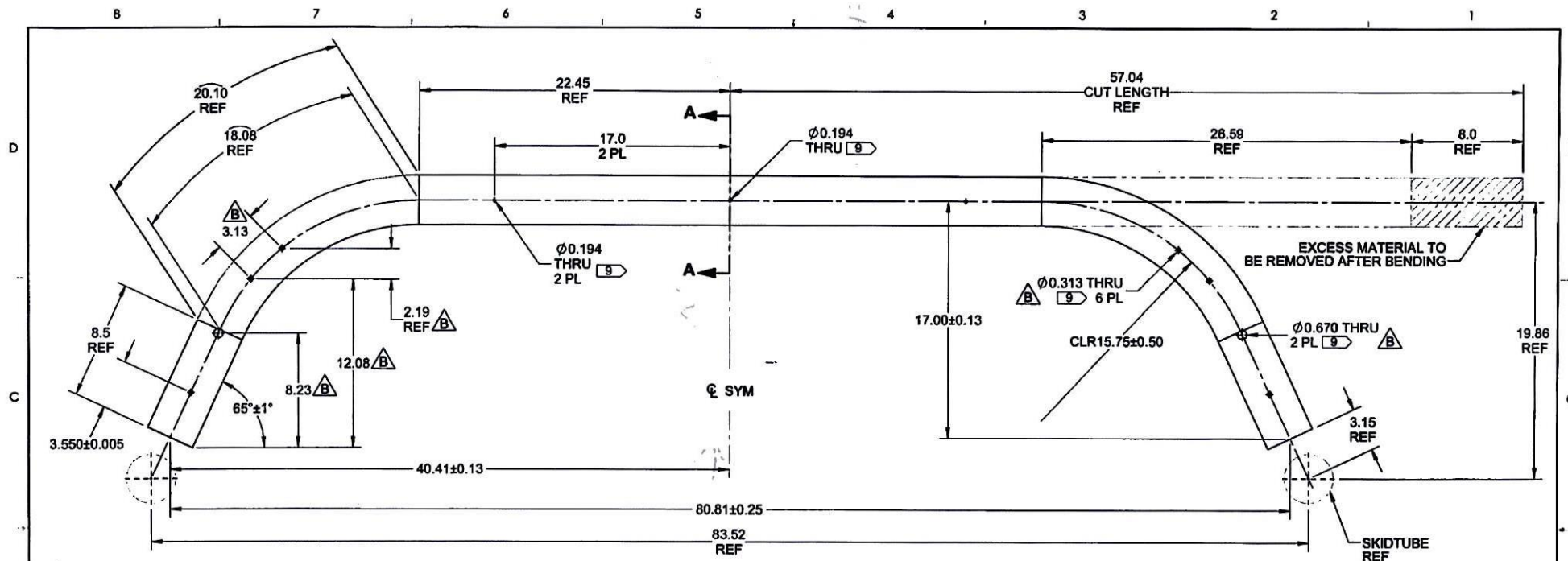
Mid Height Aft Crosstube

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

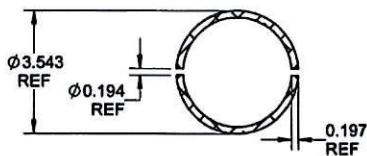
PART NO: D135-1027-253
Original Serial #: S035585
Revision:
Operation:
Change No:

Purchasing

Mfg Date: 01/25/18
Job No: 169662



D135-1027-253 MID HEIGHT AFT CROSSTUBE



SECTION A-A
SCALE 2X

NOTES:

- 1) MATERIAL: MANUFACTURED FROM D6027-115
STRAIGHT LENGTH = 114.08±0.06 (BEFORE BENDING / TRIMMING)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 20.57 lbs
- 8) MAX TWIST: WITH XTUBE LAYED FLAT ON SURFACE, THE DIFFERENCE BETWEEN CUFF HEIGHTS FROM THE SURFACE SHALL BE NO LARGER THAN 0.25.
- 9) HOLES TO BE ALIGNED WITHIN 0.005 IN RELATION TO THE HOLE ON OPPOSITE SIDE OF CROSSTUBE.
- 10) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 11) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038. TO BE PERFORMED AFTER FINAL POST-BEND GRINDING. ANY ADDITIONAL GRINDING REQUIRES ANOTHER LPI INSPECTION.
- 12) MAXIMUM TUBE FLATTENING DUE TO BENDING IS 2% BASED ON OD.

RELEASED
2017-08-01
ECN 17-607

APPROVED

B	ADD QTY (2) Ø 0.313 HOLES, 3.13 WAS 3.15, 12.08 WAS 12.04. REASON: DESIGN CHANGE	ML	17.05.25
A	NEW ISSUE	ML	17.01.31
REV.	DESCRIPTION	BY	DATE
DESIGN	ML		
DRAWN	ML		
CHECKED	NO		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	CP		
DATE	17.05.25		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D135-1027-253	REV. B
TITLE MID HEIGHT AFT XTUBE	SHEET 1 OF 1
SCALE NTS	

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**SHIPPING BILL****BOL 12425**
16/01/2018**Tube Caron Inc.**99 Louis-Joseph-Doucet
Lanoraie, QC, Canada
J0K 1E0
Phone: 450-887-2766

Fax: 450-887-2897

Ship To:Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON, Canada
K6A 1K7
Phone : 613-632-1053

Fax : 613-632-4443

Sold To:Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON, Canada
K6A 1K7
Phone : 613-632-5200

Fax : 613-632-4443

Third Party Billing:

Ln	Item	Qty	Po	Job	Weight	UOM
1	PALETTE	1			20.00	Pounds
	BOITE COMBO	1			13.00	Pounds
	D135-1027-153 REV B	2	P0038679	J17875-2	29.14	Pounds
	D135-1027-253 REV B	4	P0038679	J17875-1	79.24	Pounds

JAN 22 2018

Carrier:
Phone:
Way Bill:Journey Freight
1-888-633-1252 #3221**Fob:**
Freight Charges:Fob Lanoraie
Collect**Total Of Packages :**

Carrier : Journey Freight

1 SKID
48 X 40 X 91**Total Weight:**

141.38 #

Shipper : Tube Caron Inc.

Declared Value : (No Additional Insurance Required)

Not Applicable For Insurance Purposes

16-01-2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038679

Supplier: TUB001-VC
Tube Caron Inc.
99 Louis-Joseph-Doucet Street
Lanoraie
QC
JOK 1EO Canada
Phone: 450-887-2766
Fax: 450-887-2897

PO No: PO038679
PO Date: 12/18/17
Due Date: 1/12/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

DEC 19 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D135-1027-253P		Mid Height Aft Crosstube As Per Dwg D135-1027-253 Rev. B	Firmed	1/12/18	1 pcs	0 pcs	1 pcs	\$600.00/pcs	\$600.00
Line Item Note job# 169662 - Priority 1										
2	D135-1027-253P		Mid Height Aft Crosstube As Per Dwg D135-1027-253 Rev. B	Firmed	1/12/18	1 pcs	0 pcs	1 pcs	\$600.00/pcs	\$600.00
Line Item Note job# 169670 - Priority 1										
3	D135-1027-253P		Mid Height Aft Crosstube As Per Dwg D135-1027-253 Rev. B	Firmed	1/12/18	1 pcs	0 pcs	1 pcs	\$600.00/pcs	\$600.00
Line Item Note job# 169671 - Priority 1										
4	D135-1027-253P		Mid Height Aft Crosstube As Per Dwg D135-1027-253 Rev. B	Firmed	1/12/18	1 pcs	0 pcs	1 pcs	\$600.00/pcs	\$600.00
Line Item Note job# 169672 - Priority 1										
5	D135-1027-251P		Std Height Aft Crosstube As Per Dwg D135-1027-251 Rev. C	Firmed	1/12/18	1 pcs	0 pcs	1 pcs	\$600.00/pcs	\$600.00
Line Item Note job# 169663 - Priority 2										
6	D135-1027-251P		Std Height Aft Crosstube As Per Dwg D135-1027-251 Rev. C	Firmed	1/12/18	1 pcs	0 pcs	1 pcs	\$600.00/pcs	\$600.00
Line Item Note job# 169675 - Priority 2										
7	D135-1027-251P		Std Height Aft Crosstube As Per Dwg D135-1027-251 Rev. C	Firmed	1/12/18	1 pcs	0 pcs	1 pcs	\$600.00/pcs	\$600.00
Line Item Note Job# 169673 - Priority 2										
8	D135-1027-251P		Std Height Aft Crosstube As Per Dwg D135-1027-251 Rev. C	Firmed	1/12/18	1 pcs	0 pcs	1 pcs	\$600.00/pcs	\$600.00
Line Item Note job# 169674 - Priority 2										
9				Firmed	1/12/18	1 pcs	0 pcs	1 pcs	\$600.00/pcs	\$600.00

DART AEROSPACE LTD		Work Order:	
Description: MID HEIGHT AFT CROSSTUBE		Part Number:	D135-1027-253
Inspection Dwg: D135-1027-253		Rev: B	Page 1 of 2

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.550" TYP	+/-0.005"	3.55"				
8.23" TYP	+/-0.030"	8.190				
12.08" TYP	+/-0.030"	12.063"				
2.19" REF	+/-0.030"	2.187"				
3.13" TYP	+/-0.030"	3.13"				
Ø.194" THUR 2PL	+0.006" -0.001"	.188"				
Ø.194" THUR	+0.006" -0.001"	.188"				
17.0" 2PL	+/-0.100"	17.0"				
Ø.313" THUR 6PL	+0.006" -0.001"	.312"				
Ø.670" THUR 2PL	+0.006" -0.001"	.673"				

WALL THICKNESS MEASUREMENTS

LOCATION FROM CL	DWG DIM	R1	R2	R3	R4				
CL	0.197"	204	200	197	205				
21"	0.197"	204	201	205	201				
21"	0.197"	204	198	208	201				
CENTER OF BEND	0.197"	190	201	213	213				
CENTER OF BEND	0.197"	187	194	213	21				

OUTSIDE DIAMETER MEASUREMENTS

LOCATION	DWG DIM	M1	M2				
CL	3.543"	3.542	3.543				
CENTER OF BEND	3.543"	3.520	3.536				
CENTER OF BEND	3.543"	3.519	3.534				

CRUSHING

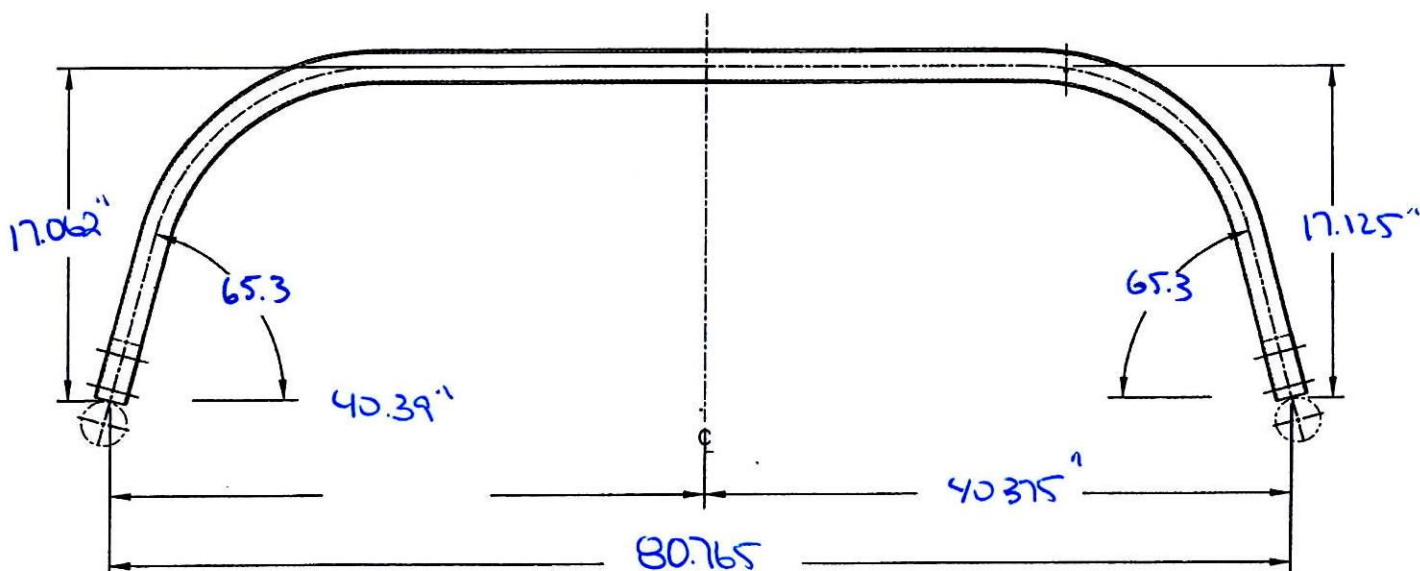
	SIDE A	SIDE B
MAX 2%	N/A	N/A

TWIST

	SIDE A	SIDE B
MAX 0.25"	N/A	N/A

DART AEROSPACE LTD		Work Order:	
Description: MID HEIGHT AFT CROSSTUBE		Part Number:	D135-1027-253
Inspection Dwg: D135-1027-253 Rev: B		Page 2 of 2	

Required Dimension	Min	Max
Height	16.87"	17.13"
1/2 Span	40.28"	40.54"
Angle	64°	66°
Total Span	80.56"	81.08"
Bending Passes		
Crushing	0%	2%
Twist	0.0"	0.25"



Measured by:		Checked by:		QC Inspector:	
Date:		Date:		Date:	

Engineering Approval: (If necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	18/01/16	New Issue	ED	

CERTIFICATE OF CONFORMANCE

CUSTOMER : Dart Aerospace

DATE : January 16, 2018

P.O.# PO038679

I certify that the following parts were manufactured to the specifications stated on the drawings listed below.

Note: Material for manufacturing of parts is provided by Dart Aerospace.

PART NO.	QTY.	DRAWING NO. / REV.
D135-1027-253 MID HEIGHT AFT XTUBE	4	D135-1027-253 / REV.B
D135-1027-153 MID HEIGHT FWD XTUBE	2	D135-1027-153 / REV.B

Note: 1) 2x D135-1027-153 were manufactured instead of the 4 requested on PO038679 due to the limited extrusions available. This information was communicated to Robert Aboud.

2) Center hole of Ø0.194" on one of the D135-1027-253 parts has a small defect that was accepted by Eric Downing.

Sincerely,



Michael Plante

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☒ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Description Work Order Deviation		Disposition		Completed By																																																																
<u>φ 0.194 holes are φ 0.188</u>		<u>Open holes to tolerance.</u>		Lead hand / Supervisor Approval Verification <u>PD 18-0125</u>																																																																
QC / QA Coordinator Approval <u>PD 18-0125</u>																																																																				
Root Cause <table style="width:100%; border: none;"> <tr><td style="border: none;">Environment ☐</td><td style="border: none;">No Re-verification ☐</td></tr> <tr><td style="border: none;">Design ☐</td><td style="border: none;">Operator ☐</td></tr> <tr><td style="border: none;">Doc/Data ☐</td><td style="border: none;">Offset/Setup ☐</td></tr> <tr><td style="border: none;">Equip/Tooling ☐</td><td style="border: none;">Supplier ☐</td></tr> <tr><td style="border: none;">Handling/Pre ☐</td><td style="border: none;">Training ☐</td></tr> <tr><td style="border: none;">Material ☐</td><td style="border: none;">Use for Testing ☐</td></tr> <tr><td style="border: none;">Internal Transport ☐</td><td style="border: none;">Poor Information ☐</td></tr> <tr><td style="border: none;">Tribal Knowledge ☐</td><td style="border: none;">Rushing ☐</td></tr> <tr><td style="border: none;">LOA ☐</td><td style="border: none;">Product Improvement ☐</td></tr> <tr><td style="border: none;">Substation ☐</td><td style="border: none;">Process Improvement ☐</td></tr> <tr><td style="border: none;">Past Expiry Date ☐</td><td style="border: none;">Manufacturing Process ☐</td></tr> <tr><td style="border: none;">Misidentified ☐</td><td style="border: none;">Past Due ☐</td></tr> </table>		Environment ☐	No Re-verification ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	FAULT CATEGORY <table style="width:100%; border: none;"> <tr> <td style="border: none;">Pressure/Forced ☐</td> <td style="border: none;">Temperature/Cure ☐</td> <td style="border: none;">Power Loss/Surge ☐</td> <td style="border: none;">Positioned Wrong ☐</td> </tr> <tr> <td style="border: none;">Bending ☐</td> <td style="border: none;">Set-up ☐</td> <td style="border: none;">Folio/Program ☐</td> <td style="border: none;">Outside Dimensions ☐</td> </tr> <tr> <td style="border: none;">Centre Not Concentric ☐</td> <td style="border: none;">BOM/Route ☐</td> <td style="border: none;">Grain ☐</td> <td style="border: none;">Over/Under tolerance ☐</td> </tr> <tr> <td style="border: none;">Cracks ☐</td> <td style="border: none;">Broken/Damage/Defect ☐</td> <td style="border: none;">Weld ☐</td> <td style="border: none;">Part Incorrect ☐</td> </tr> <tr> <td style="border: none;">Crimp/Kink/Ripple/Wave ☐</td> <td style="border: none;">Inspection Incomplete/Unqualified ☐</td> <td style="border: none;">Wrong Stock Pulled ☐</td> <td style="border: none;">Part Lost/Missing ☐</td> </tr> <tr> <td style="border: none;">Cuffs ☐</td> <td style="border: none;">Contamination ☐</td> <td style="border: none;">Out of Sequence ☐</td> <td style="border: none;">Part Moved ☐</td> </tr> <tr> <td style="border: none;">Crushing ☐</td> <td style="border: none;">Countersink ☐</td> <td style="border: none;">Off-set ☐</td> <td style="border: none;">Drawing ☐</td> </tr> <tr> <td style="border: none;">Heat Treat ☐</td> <td style="border: none;">Cut Too Short ☐</td> <td style="border: none;">Mislabeled ☐</td> <td style="border: none;">Finish ☐</td> </tr> <tr> <td style="border: none;">Wave/Twist in Tube ☐</td> <td style="border: none;">Instructions Incomplete/Unclear ☐</td> <td style="border: none;">Fit/Function ☐</td> <td style="border: none;">Misread ☐</td> </tr> <tr> <td style="border: none;">Marks/Chatter ☐</td> <td style="border: none;">Drill Holes ☐</td> <td style="border: none;">Misaligned/off center ☐</td> <td style="border: none;">Turning Sequence ☐</td> </tr> </table>			Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
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OTHER :																																																																				

1/26/2018

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038854**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO038854
PO Date: 1/25/18
Due Date: 1/26/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	166582	D206-667-107BL	Fwd Crosstube - Mid Height 206L / L1 / L3 / L4, Blue *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038Or Issue P/O: _____ LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	1/26/18	1 pcs	0 pcs	1 pcs	\$156.14285/pcs	\$156.14
						1x				18/01/26 mgl.
2		D206-667-107BL	Fwd Crosstube - Mid Height 206L / L1 / L3 / L4, Blue *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038Or Issue P/O: _____ LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	1/26/18	1 pcs	0 pcs	1 pcs	\$156.14285/pcs	\$156.14
						1x				18/01/26 mgl.
3		D206-667-207BL	Aft Crosstube - Mid Height 206L / L1 / L3 / L4, Blue Outsource process - NDT per QSI038 4.1 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038Or Issue P/O: _____ LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	1/26/18	1 pcs	0 pcs	1 pcs	\$156.14285/pcs	\$156.14
						1x				18/01/26 mgl.
4	170522	D206-667-207BL	Aft Crosstube - Mid Height 206L / L1 / L3 / L4, Blue Outsource process - NDT per QSI038 4.1 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038Or Issue P/O: _____ LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	1/26/18	1 pcs	0 pcs	1 pcs	\$156.14285/pcs	\$156.14
						1x				18/01/26 mgl.

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PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	169676	D135-1027-153	Mid Height Fwd Crosstube ISSUE P/O: _____ C OF C IS REQUIRED	Firmed	1/26/18	1 pcs	0 pcs	1 pcs	\$156.14285/pcs	\$156.14
6	169662	D135-1027-253	Mid Height Aft Crosstube ISSUE P/O: _____ C OF C IS REQUIRED	Firmed	1/26/18	1 pcs	0 pcs	1 pcs	\$156.14285/pcs	\$156.14
Grand Total:										\$936.86
Order Notes										
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A022 Apical Processing A024 process certifications A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

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skyservice Work Order Traveler

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO34742	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO038854
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON:

- 1 FWD CROSSTUB , P/N# D135-1027-153 , J/S# 169676
- 1 AFT CROSSTUBE , P/N# D135-1027-258 , J/S# 169662
- 2 FWD CROSSTUBES , P/N# D206-667-107BL , J/S# 166582 , 166585
- 2 AFT CROSSTUBES , P/N# D206-667-207BL , J/S# 170521 , 170522
- 1 UPPER END , P/N# SWA6A-100
- 1 LOWER END , P/N# SWA6A-200
- 1 BEARING HOUSING , P/N# SWA6A-300
- 2 SEMI RINGS , P/N# SWA6A-500
- 1 COLLAR , P/N# SWA6A-600

Action Taken:		Date:	Initial/Stamp:		
LPI AND MPI C/O IAW ASTM E-1417M-13 & E-1444M-12 DE-MAGNETIZED AS PER ASTM E-144494-A NO CRACK FOUND PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142 PARKER PROBE S/N 18163 , CAL. DUE 17/FEB/2018, CARRIER, MPO17874		JAN 25 2018	DAS 38 9-88 m DOT-APP 20 53-89		
Description	Location P/N	Qty	Batch	S/N Off	S/N On

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
Name: RAFIK MELIKIAN	DOT-APP 20 53-89	JAN 25 2018